

Date: Monday, 1/22/2007 11:43:50 AM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 30372	
Estimate Number : 12662	
P.O. Number : <i>N/A</i>	Part Number : D35752
This Issue : 1/22/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3575 UNDER REVIEW <i>LE 07.01.22</i>
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : U/R
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 1/29/2007 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev :A New Issue 07-01-22 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)
 F60029 lexan sheet
 Batch: *M103106*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3575
 Dwg Rev: *A*
 Prog Rev: *A*

SAD 07/01/22 (i)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07.01.22 (i)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

[Signature] 07.01.22 (i)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07.01.22 (i)

Date: Monday, 1/22/2007 11:43:51 AM
User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 30372

Part Number: D35752

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

15 07-01-22 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Pe 7/1/23

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

15 07-01-23 (1)

Job Completion



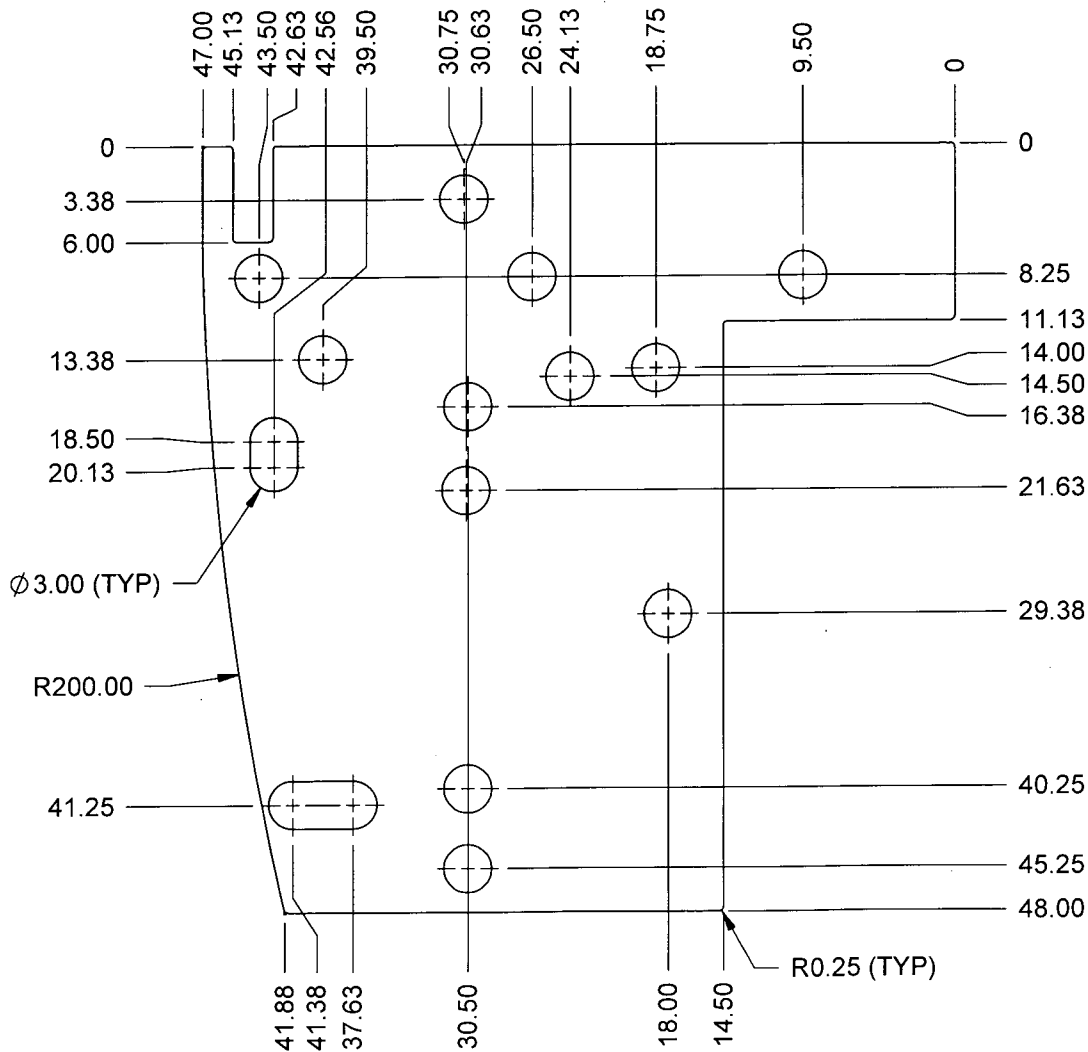
15 07-01-23

PRELIMINARY ISSUE

UNDER REVIEW

07.01.22 LE

DESIGN LE	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3575	REV. A SHEET 1 OF 2
DATE 07.01.22		TITLE CABIN FLOOR PROTECTOR	SCALE 1:12
REV A	DATE 07.01.22	DESCRIPTION NEW ISSUE	



D3575-1 CABIN FLOOR PROTECTOR (SHOWN) D3575-2 OPPOSITE

NOTES:

- 1) MATERIAL: F60029 LEXAN, TEXTURED SIDE UP
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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DART AEROSPACE LTD		Work Order: 30 372
Description:		Part Number: D35 752
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3,38	+/- 0,030	3,38	✓		MT	
6,00	+/- 0,030	6,00	✓			
8,25	+/- 0,030	8,250	✓			
11,13	+/- 0,030	11,13	✓			
13,38	+/- 0,030	13,38	✓			
14,00	+/- 0,030	14,00	✓			
14,50	+/- 0,030	14,50	✓			
16,38	+/- 0,030	16,38	✓			
18,50	+/- 0,030	18,50	✓			
20,13	+/- 0,030	20,13	✓			
21,63	+/- 0,030	21,63	✓			
29,38	+/- 0,030	29,38	✓			
Ø 3,00	+/- 0,012 / 0,001	Ø 3,00	✓		Vern	
40,25	+/- 0,030	40,25	✓		M-T	
41,25	+/- 0,030	41,25	✓			
45,25	+/- 0,030	45,25	✓			
48,00	+/- 0,030	48,00	✓			
9,50	+/- 0,030	9,50	✓			
14,50	+/- 0,030	14,50	✓			
18,00	+/- 0,030	18,00	✓			
18,75	+/- 0,030	18,75	✓			
24,13	+/- 0,030	24,13	✓		V	
26,50	+/- 0,030	26,50	✓		M-T	

Measured by: SAD	Audited by: E	Prototype Approval: CE
Date: 07/01/22	Date: 07-01-22	Date: 07-01-22

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART AEROSPACE LTD		Work Order:	30372
Description:		Part Number:	035752
Inspection Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
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[illegible]

Measured by:	SAD	Audited by:	ES	Prototype Approval:	UE
Date:	07/01/22	Date:	07-01-22	Date:	07-01-22

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	